

according to Regulation (EC) No 1907/2006

Oratex® Heat activated adhesive

Revision date: 25.01.2019

Page 1 of 10

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Oratex® Heat activated adhesive

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Adhesives, sealants

1.3. Details of the supplier of the safety data sheet

Company name: Lanitz Prena Folien Factory GmbH

Street: Am Ritterschlösschen 20

Place: 04179 Leipzig

Contact person: Frau Ploss / Albrecht

e-mail: labor@oracover.de

Telephone: +49 - 341 - 44 23 05 - 34

1.4. Emergency telephone

+49 (0)6132-84463 (24 h)

number:**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Regulation (EC) No. 1272/2008**

Hazard categories:

Flammable liquid: Flam. Liq. 2

Serious eye damage/eye irritation: Eye Irrit. 2

Specific target organ toxicity - single exposure: STOT SE 3

Hazard Statements:

Highly flammable liquid and vapour.

Causes serious eye irritation.

May cause drowsiness or dizziness.

2.2. Label elements**Regulation (EC) No. 1272/2008****Hazard components for labelling**

butanone; ethyl methyl ketone

Signal word: Danger**Pictograms:****Hazard statements**

H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

according to Regulation (EC) No 1907/2006

Oratex® Heat activated adhesive

Revision date: 25.01.2019

Page 2 of 10

- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P405 Store locked up.
P501 Dispose of waste according to applicable legislation.

Special labelling of certain mixtures

EUH066 Repeated exposure may cause skin dryness or cracking.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Hazardous components**

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification according to Regulation (EC) No. 1272/2008 [CLP]			
78-93-3	butanone; ethyl methyl ketone			60 - < 65 %
	201-159-0	606-002-00-3	01-2119457290-43	
	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3; H225 H319 H336 EUH066			

Full text of H and EUH statements: see section 16.

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Move victim out of danger zone. Remove contaminated, saturated clothing immediately. Get medical advice/attention if you feel unwell. If unconscious place in recovery position and seek medical advice.
Self-protection of the first aider

After inhalation

Provide fresh air. If breathing is irregular or stopped, administer artificial respiration.

After contact with skin

Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention.

After contact with eyes

Rinse immediately carefully and thoroughly with eye-bath or water. Remove contact lenses, if present and easy to do. Continue rinsing.

After ingestion

Do NOT induce vomiting. Rinse mouth thoroughly with water. Call a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Narcotic effects. Respiratory complaints. Headache. Dizziness.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically. Subsequent observance for pneumonia and lung oedema. To supervise the blood circulation.

SECTION 5: Firefighting measures

according to Regulation (EC) No 1907/2006

Oratex® Heat activated adhesive

Revision date: 25.01.2019

Page 3 of 10

5.1. Extinguishing media**Suitable extinguishing media**

Co-ordinate fire-fighting measures to the fire surroundings. (Water spray jet, alcohol resistant foam, BC-powder, Carbon dioxide (CO₂))

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

In use may form flammable/explosive vapour-air mixture. The vapour of the product is heavier than air and may accumulate below ground level, in pits, channels and basements in higher concentration.

Formation of: Carbon monoxide. Carbon dioxide (CO₂).

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus. Full protective suit.

In case of fire and/or explosion do not breathe fumes.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protection equipment. Remove persons to safety. In case of insufficient ventilation, wear suitable respiratory equipment.

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal. Cover drains.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

Provide adequate ventilation as well as local exhaust at critical locations. Vapours are heavier than air, spread along floors and form explosive mixtures with air. Vapours can form explosive mixtures with air.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Use only outdoors or in a well-ventilated area. Ground and bond container and receiving equipment. Use explosion-proof machinery, apparatus, ventilation facilities, tools etc. Use only antistatically equipped (spark-free) tools.

Further information on handling

Wash hands thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

Keep container tightly closed in a cool, well-ventilated place. Provide adequate ventilation.

according to Regulation (EC) No 1907/2006

Oratex® Heat activated adhesive

Revision date: 25.01.2019

Page 4 of 10

Hints on joint storage

Do not store together with: Oxidising agent.
Keep away from food, drink and animal feedingstuffs.

Further information on storage conditions

Protect against direct sunlight.

7.3. Specific end use(s)

Adhesives, sealants

SECTION 8: Exposure controls/personal protection
8.1. Control parameters
Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
78-93-3	Butan-2-one (methyl ethyl ketone)	200	600		TWA (8 h)	WEL
		300	899		STEL (15 min)	WEL

Biological Monitoring Guidance Values (EH40)

CAS No	Substance	Parameter	Value	Test material	Sampling time
78-93-3	Butan-2-one	butan-2-one	70 µmol/L	urine	Post shift

DNEL/DMEL values

CAS No	Substance			
DNEL type	Exposure route		Effect	Value
78-93-3	butanone; ethyl methyl ketone			
Worker DNEL, long-term	inhalation		systemic	600 mg/m ³
Worker DNEL, long-term	dermal		systemic	1161 mg/kg bw/day

PNEC values

CAS No	Substance		
Environmental compartment	Value		
78-93-3	butanone; ethyl methyl ketone		
Freshwater	55,8 mg/l		
Marine water	55,8 mg/l		
Freshwater sediment	284,74 mg/kg		
Marine sediment	284,7 mg/kg		
Secondary poisoning	1000 mg/kg		
Micro-organisms in sewage treatment plants (STP)	709 mg/l		
Soil	22,5 mg/kg		

8.2. Exposure controls

according to Regulation (EC) No 1907/2006

Oratex® Heat activated adhesive

Revision date: 25.01.2019

Page 5 of 10

**Appropriate engineering controls**

Provide adequate ventilation.

Protective and hygiene measures

Take off contaminated clothing. Wash hands before breaks and after work. When using do not eat or drink.

Protect skin by using skin protective cream.

Eye/face protection

Wear eye protection/face protection.

Hand protection

Wear suitable gloves. (EN 374)

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state:	Liquid
Colour:	colourless
Odour:	characteristic
pH-Value:	not determined

Changes in the physical state

Melting point:	not determined
Initial boiling point and boiling range:	(butanone; ethyl methyl ketone) 79,5 °C
Sublimation point:	not determined
Softening point:	not determined
Pour point:	not determined
Flash point:	(butanone; ethyl methyl ketone) -9 °C

Flammability

Solid:	not applicable
Gas:	not applicable

Explosive properties

Vapours can form explosive mixtures with air.

according to Regulation (EC) No 1907/2006

Oratex® Heat activated adhesive

Revision date: 25.01.2019

Page 6 of 10

Lower explosion limits: (butanone; ethyl methyl ketone) 1,5 vol. %
Upper explosion limits: (butanone; ethyl methyl ketone) 11,5 vol. %
Ignition temperature: (butanone; ethyl methyl ketone) 404 °C

Auto-ignition temperature

Solid: not applicable
Gas: not applicable

Decomposition temperature: not determined

Oxidizing properties

Not oxidising.

Vapour pressure: not determined

Density (at 20 °C): 0,95 g/cm³

Water solubility: not determined
(at 20 °C)

Solubility in other solvents

not determined

Partition coefficient: not determined

Viscosity / dynamic: not determined

Viscosity / kinematic: not determined

Flow time: (4 mm) 70 s

Vapour density: not determined

Evaporation rate: not determined

Solvent content: 60,00 %

9.2. Other information

Solid content: 40 %

Odour threshold: not determined

SECTION 10: Stability and reactivity**10.1. Reactivity**

Ignition hazard.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Vapours can form explosive mixtures with air.

10.4. Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

10.5. Incompatible materials

Oxidizing agents.

10.6. Hazardous decomposition products

In case of fire: Carbon monoxide. Carbon dioxide (CO₂).

SECTION 11: Toxicological information

according to Regulation (EC) No 1907/2006

Oratex® Heat activated adhesive

Revision date: 25.01.2019

Page 7 of 10

11.1. Information on toxicological effects**Acute toxicity**

Based on available data, the classification criteria are not met.

Irritation and corrosivity

Causes serious eye irritation.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause drowsiness or dizziness. (butanone; ethyl methyl ketone)

STOT-repeated exposure

Repeated exposure may cause skin dryness or cracking.

Aspiration hazard

Based on available data, the classification criteria are not met.

SECTION 12: Ecological information**12.1. Toxicity**

The product is not: Ecotoxic.

12.2. Persistence and degradability

Readily biodegradable (according to OECD criteria).

CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
78-93-3	butanone; ethyl methyl ketone			
		98 %	28	OECD 301D/ EEC 92/69/V, C.4-E
	Readily biodegradable (according to OECD criteria).			

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
78-93-3	butanone; ethyl methyl ketone	0,3

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

This substance does not meet the criteria for classification as PBT or vPvB.

12.6. Other adverse effects

No information available.

Further information

Avoid release to the environment.

according to Regulation (EC) No 1907/2006

Oratex® Heat activated adhesive

Revision date: 25.01.2019

Page 8 of 10

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Advice on disposal**

Do not allow to enter into surface water or drains. Dispose of waste according to applicable legislation.

Contaminated packaging

Wash with plenty of water. Completely emptied packages can be recycled.

SECTION 14: Transport information**Land transport (ADR/RID)**

<u>14.1. UN number:</u>	UN 1993
<u>14.2. UN proper shipping name:</u>	FLAMMABLE LIQUID, N.O.S. (butanone; ethyl methyl ketone)
<u>14.3. Transport hazard class(es):</u>	3
<u>14.4. Packing group:</u>	II
Hazard label:	3



Classification code:	F1
Special Provisions:	274 601 640C
Limited quantity:	1 L
Excepted quantity:	E2
Transport category:	2
Hazard No:	33
Tunnel restriction code:	D/E

Inland waterways transport (ADN)

<u>14.1. UN number:</u>	UN 1993
<u>14.2. UN proper shipping name:</u>	FLAMMABLE LIQUID, N.O.S. (butanone; ethyl methyl ketone)
<u>14.3. Transport hazard class(es):</u>	3
<u>14.4. Packing group:</u>	II
Hazard label:	3



Classification code:	F1
Special Provisions:	274 601 640C
Limited quantity:	1 L
Excepted quantity:	E2

Marine transport (IMDG)

<u>14.1. UN number:</u>	UN 1993
<u>14.2. UN proper shipping name:</u>	FLAMMABLE LIQUID, N.O.S. (butanone; ethyl methyl ketone)
<u>14.3. Transport hazard class(es):</u>	3
<u>14.4. Packing group:</u>	II

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Oratex® Heat activated adhesive

Revision date: 25.01.2019

Page 9 of 10

Hazard label:

3



Special Provisions:

274

Limited quantity:

1 L

Excepted quantity:

E2

EmS:

F-E, S-E

Air transport (ICAO-TI/IATA-DGR)**14.1. UN number:**

UN 1993

14.2. UN proper shipping name:

FLAMMABLE LIQUID, N.O.S. (butanone; ethyl methyl ketone)

14.3. Transport hazard class(es):

3

14.4. Packing group:

II

Hazard label:

3



Special Provisions:

A3

Limited quantity Passenger:

1 L

Passenger LQ:

Y341

Excepted quantity:

E2

IATA-packing instructions - Passenger:

353

IATA-max. quantity - Passenger:

5 L

IATA-packing instructions - Cargo:

364

IATA-max. quantity - Cargo:

60 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: no

14.6. Special precautions for user

No information available.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 3: butanone; ethyl methyl ketone

2010/75/EU (VOC):

< 70 %

Information according to 2012/18/EU
(SEVESO III):

Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Employment restrictions:

Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC).

Water contaminating class (D):

1 - slightly water contaminating

according to Regulation (EC) No 1907/2006

Oratex® Heat activated adhesive

Revision date: 25.01.2019

Page 10 of 10

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information**Abbreviations and acronyms**

ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonized System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%

Classification for mixtures and used evaluation method according to Regulation (EC) No. 1272/2008 [CLP]

Classification	Classification procedure
Flam. Liq. 2; H225	On basis of test data
Eye Irrit. 2; H319	Calculation method
STOT SE 3; H336	Calculation method

Relevant H and EUH statements (number and full text)

H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
EUH066 Repeated exposure may cause skin dryness or cracking.

Further Information

The information is based on present level of our knowledge. It does not, however, give assurances of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)